

Hardie™ Gravis™ Adhesive

Infosafe No.: GEN5C
Version No.: 1.2
ISSUED Date : 26/11/2025
ISSUED by: James Hardie Australia Pty
Limited

Section 1 - Identification

Product Identifier

Hardie™ Gravis™ Adhesive

Company Name

James Hardie Australia Pty Limited

Address

Level 17/60 Castlereagh St, Sydney
NSW 2000 Australia

Telephone/Fax Number

Telephone: 13 11 03

Emergency Phone Number

1800 638 556

Recommended use of the chemical and restrictions on use

For use with Hardie™ Gravis™ Panel in accordance with the product installation guide & technical literature.

Section 2 - Hazard(s) Identification

GHS classification of the substance/mixture

Classified as Hazardous according to the Globally Harmonised System of Classification and Labelling of Chemicals (GHS) including Work, Health and Safety Regulations, Australia.

Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)

Skin corrosion/irritation: Category 2

Eye damage/irritation: Category 1

Specific target organ toxicity (single exposure): Category 3 (Respiratory tract irritation)

Signal Word (s)

DANGER

Hazard Statement (s)

H315 Causes skin irritation.

H318 Causes serious eye damage.

H335 May cause respiratory irritation.

Pictogram (s)

Exclamation mark, Corrosion

**Precautionary Statement – Prevention**

P261 Avoid breathing dust.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary Statement – Response

P302+P352 IF ON SKIN: Wash with plenty of water.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Call a POISON CENTER/doctor if you feel unwell.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

Precautionary Statement – Storage

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Precautionary Statement – Disposal

P501 Dispose of contents/container to an approved waste disposal plant.

Other Information

Contact with product at elevated temperatures can result in thermal burns. Frequent inhalation of large quantities of cement dust over a long period of time increases the risk of developing lung disease. When cement reacts with water a strong alkaline solution is produced. Prolonged contact with wet cement or wet concrete may cause serious burns because they develop without pain being felt e.g. when kneeling in wet cement even when wearing trousers

Section 3 - Composition and Information on Ingredients

Ingredients

| Name | CAS | Proportion |
|--|------------|------------|
| Portland cement | 65997-15-1 | 10-30 % |
| Calcium formate | 544-17-2 | 1-5 % |
| Ingredients determined not to be hazardous | | Balance |

Section 4 - First Aid Measures

Inhalation

If inhaled, remove affected person from contaminated area. Apply artificial respiration if not breathing. Seek medical attention.

Ingestion

Do not induce vomiting. Wash out mouth thoroughly with water. Seek immediate medical attention.

Skin

Remove all contaminated clothing immediately. Wash affected area thoroughly with soap and water. Wash contaminated clothing before reuse or discard. Seek medical attention.

Eye

If in eyes, hold eyelids apart and flush the eyes continuously with running water. Remove contact lenses. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Seek immediate medical attention.

First Aid Facilities

Eyewash, safety shower and normal washroom facilities.

Advice to Doctor

Treat symptomatically.

Other Information

For advice in an emergency, contact a Poisons Information Centre or a doctor at once. (131 126)

Section 5 - Firefighting Measures

Suitable Extinguishing Media

Use appropriate fire extinguisher for surrounding environment.

Hazards from Combustion Products

Under fire conditions this product may emit toxic and/or irritating fumes and gases including carbon monoxide and carbon dioxide.

Specific hazards arising from the chemical

Combustible solid; will readily burn under fire conditions. The finely divided dust, in sufficient quantity, may form flammable/explosive mixtures with air. Dust clouds may present an explosion hazard in the presence of an ignition source. The melted product can cause severe burns.

Decomposition Temperature

Not available

Precautions in connection with Fire

Fire fighters should wear Self-Contained Breathing Apparatus (SCBA) operated in positive pressure mode and full protective clothing to prevent exposure to vapours or fumes. Water spray may be used to cool down heat-exposed containers. Fight fire from safe location. This product should be prevented from entering drains and watercourses.

Section 6 - Accidental Release Measures

Emergency Procedures

Remove all sources of ignition. Increase ventilation. Evacuate all unprotected personnel. Do not breathe dust. Wear respiratory protection and full protective clothing to minimise exposure. Sweep up material avoiding dust generation - dampen spilled material with water if suitable to avoid airborne dust, OR where possible use dustless methods such as vacuum to collect the material; then transfer material in to suitable vapour tight labelled containers for subsequent recycling or disposal. Dispose of waste according to applicable local and national regulations. If contamination of sewers or waterways occurs inform the local water and waste management authorities in accordance with local regulations.

Section 7 - Handling and Storage

Precautions for Safe Handling

Avoid inhalation of dust, and skin or eye contact. Use only in a well ventilated area. Keep containers sealed when not in use. Prevent the build up of dust in the work atmosphere. Establish good housekeeping practices. Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds. Maintain high standards of personal hygiene i.e. washing hands prior to eating, drinking, smoking or using toilet facilities.

Conditions for safe storage, including any incompatibilities

Store in a well ventilated area away from heat and sources of ignition, out of direct sunlight and moisture. Take precautions against static electricity discharges. Use proper grounding procedures. Store away from incompatible materials such as materials that support combustion (oxidising materials). Store in suitable, labelled containers. Inspect periodically for deficiencies such as damage or leaks. Have appropriate fire extinguishers available in and near the storage area. Ensure that storage conditions comply with applicable local and national regulations.

For cements treated with a Cr (VI) reducing agent the effectiveness of the reducing agent diminishes with time and if not stored in an appropriate manner.

For information on the handling of Combustible dusts and grounding procedure reference should be made to Australian Standard AS/ NZS 4745 - 'Code of Practice for Handling Combustible Dusts'.

Storage Temperatures

Keep at temperatures between 5 and 30 °C.

Section 8 - Exposure Controls and Personal Protection

Occupational exposure limit values

| Substance | Regulations | Exposure Duration | Exposure Limit | Units | Notes |
|-----------------|---------------------|-------------------|----------------|-------------------|--|
| Portland cement | Safe Work Australia | TWA | 10 | mg/m ³ | Inhalable dust containing no asbestos and < 1% crystalline silica. |

Biological Monitoring

No biological limits allocated.

Control Banding

Not available

Engineering Controls

This substance is hazardous and should be used with a local exhaust ventilation system, drawing solid/dust away from workers' breathing zone. A flameproof exhaust ventilation system is required. If the engineering controls are not sufficient to maintain concentrations of particulates below the exposure standards, suitable respiratory protection must be worn.

Respiratory Protection

If engineering controls are not effective in controlling airborne exposure then an approved respirator with a replaceable dust/particulate filter should be used. Refer to relevant regulations for further information concerning respiratory protective requirements. Recommended filter type: P2/P3.

Reference should be made to Australian Standards AS/NZS 1715, Selection, Use and Maintenance of Respiratory Protective Devices; and AS/NZS 1716, Respiratory Protective Devices, in order to make any necessary changes for individual circumstances.

Eye and Face Protection

Safety glasses with full face shield should be used. Eye protection devices should conform to relevant regulations.

Eye protection should conform with Australian/New Zealand Standard AS/NZS 1337 (series) - Eye Protectors for Industrial Applications.

Hand Protection

Wear gloves of impervious material such as nitrile rubber. Final choice of appropriate gloves will vary according to individual circumstances i.e. methods of handling or according to risk assessments undertaken. Occupational protective gloves should conform to relevant regulations.

Reference should be made to AS/NZS 2161.1: Occupational protective gloves - Selection, use and maintenance.

Thermal Hazards

No further relevant information available.

Body Protection

Suitable protective workwear, e.g. cotton overalls buttoned at neck and wrist is recommended. Chemical resistant apron is recommended where large quantities are handled.

Section 9 - Physical and Chemical Properties

| Properties | Description | Properties | Description |
|---------------------------------|----------------|--|---|
| Form | Solid - Powder | Appearance | White powder |
| Colour | White | Odour | Not available |
| Melting Point | Not available | Boiling Point | Not available |
| Decomposition Temperature | Not available | Solubility in Water | Insoluble in water. Cement based products react and solidify in contact with water. |
| pH | Not available | Vapour Pressure | Not available |
| Relative Vapour Density (Air=1) | Not available | Evaporation Rate | Not available |
| Odour Threshold | Not available | Viscosity | Refer to Section 9: Kinematic Viscosity and Dynamic Viscosity |
| Volatile Component | Not available | Partition Coefficient: n-octanol/water (log value) | Not available |
| Density | 1.49 kg/L | Flash Point | Not available |
| Flammability | Not flammable | Auto-Ignition Temperature | Not available |
| Flammable Limits - Lower | Not available | Flammable Limits - Upper | Not available |
| Explosion Properties | Not available | Oxidising Properties | Not available |
| Kinematic Viscosity | Not available | Dynamic Viscosity | Not available |
| Particle Characteristics | Not available | | |

Section 10 - Stability and Reactivity

Reactivity

Product cures with moisture.

Chemical Stability

Stable under normal conditions of storage and handling.

Possibility of hazardous reactions

Reacts with incompatible materials. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Conditions to Avoid

Dust accumulation, heat and other sources of ignition. Product cures with moisture.

Incompatible Materials

Strong acids. Strong bases. Strong oxidising agents. Aluminum.

Hazardous Decomposition Products

Thermal decomposition may result in the release of toxic and/or irritating fumes including: carbon monoxide and carbon dioxide.

Hazardous Polymerization

Not available

Section 11 - Toxicological Information

Toxicology Information

No toxicity data available for this material. The available acute toxicity data for the ingredient/s is/are given below.

Acute Toxicity - Oral

ATEmix: >5000 (Calculated)

Acute Toxicity - Dermal

ATEmix: >5000 (Calculated)

Acute Toxicity - Inhalation

ATEmix (inhalation-gas): >20000 (Calculated)

ATEmix (inhalation-vapor): >20 (Calculated)

ATEmix (inhalation-dust/mist): >5 (Calculated)

Ingestion

Ingestion of this product may irritate the gastric tract causing nausea and vomiting.

Inhalation

May cause respiratory irritation. Inhalation of product dust can cause irritation of the nose, throat and respiratory system.

Chronic exposure to this material may aggravate existing respiratory disorders and lung disorders such as bronchitis, emphysema and asthma. Onset and progression are related to dust concentrations and duration of exposure.

Skin

Causes skin irritation. Skin contact will cause redness, itching and swelling. Repeated exposure may cause skin dryness and cracking and may lead to dermatitis.

Eye

Causes serious eye damage. Eye contact will cause stinging, blurring, tearing, severe pain and possible burns, necrosis, permanent damage and blindness.

Respiratory Sensitisation

Not expected to be a respiratory sensitiser.

Skin Sensitisation

Not expected to be a skin sensitiser.

Germ Cell Mutagenicity

Not considered to be a mutagenic hazard.

Carcinogenicity

Not considered to be a carcinogenic hazard.

Reproductive Toxicity

Not considered to be toxic to reproduction.

STOT - Single Exposure

May cause respiratory irritation.

STOT - Repeated Exposure

Not expected to cause toxicity to a specific target organ.

Aspiration Hazard

Not expected to be an aspiration hazard.

Section 12 - Ecological Information

Ecotoxicity

No ecological data available for this material. The available ecological data for the ingredients is given below:

Persistence and degradability

Not available

Mobility

Not available

Bioaccumulative Potential

Not available

Other Adverse Effects

Not available

Environmental Protection

Prevent this material entering waterways, drains and sewers.

Acute Toxicity - Fish

Calcium formate

LC50 (Brachydanio rerio): ≥ 1000 mg/L/96h

Acute Toxicity - Daphnia

Calcium formate

EC50 (Daphnia magna): > 1000 mg/l/48h (EPA-660/3-75-009)

Acute Toxicity - Algae

Calcium formate

RC50 ((Pseudokirchnerella subcapitata): > 1000 mg/l/72h

Hazardous to the Ozone Layer

This product is not expected to deplete the ozone layer.

Section 13 - Disposal Considerations

Disposal Considerations

The disposal of the spilled or waste material must be done in accordance with applicable local and national regulations.

To minimise personal exposure, refer to Section 8 - Exposure Controls and Personal Protection.

Section 14 - Transport Information

Transport Information

Road and Rail Transport (ADG Code):

Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)

Marine Transport (IMO/IMDG):

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

Air Transport (ICAO/IATA):

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

Special Precautions for User

Not available

IATA UN Number

None Allocated

IATA Proper Shipping Name

Not dangerous for conveyance under IATA code

IATA Transport Hazard Class

None Allocated

IATA Packing Group

None Allocated

IMDG UN Number

None Allocated

IMDG Proper Shipping Name

Not dangerous for conveyance under IMO/IMDG code

IMDG Transport Hazard Class

None Allocated

IMDG Packing Group

None Allocated

IMDG Marine pollutant

No

Transport in Bulk

Not available

Section 15 - Regulatory Information

Regulatory Information

Classified as Hazardous according to the Globally Harmonised System of Classification and Labelling of Chemicals (GHS) including Work, Health and Safety Regulations, Australia.

Not classified as a Scheduled Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Poisons Schedule

Not Scheduled

Montreal Protocol

Not Listed

Stockholm Convention

Not Listed

Rotterdam Convention

Not Listed

International Convention for the Prevention of Pollution from Ships (MARPOL)

Not available

Agricultural and Veterinary Chemicals Act 1994

Not available

Basel Convention

Not available

Section 16 - Any Other Relevant Information

Date of Preparation

SDS amendment: March 2026

Section 1 - Identification

SDS Created: November 2025

Literature References

Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice.
Standard for the Uniform Scheduling of Medicines and Poisons.
Australian Code for the Transport of Dangerous Goods by Road & Rail.
Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.
Code of Practice for Supply Diversion into Illicit Drug Manufacture.
National Code of Practice for Chemicals of Security Concern.
Agricultural Compounds and Veterinary Chemicals Act.
International Agency for Research on Cancer (IARC) Monographs.
Montreal Protocol on Substances that Deplete the Ozone Layer.
Stockholm Convention on Persistent Organic Pollutants (POPs).
Rotterdam Convention on the Prior Informed Consent Procedure for Certain Hazardous Chemicals and Pesticides in International Trade.
Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and Their Disposal.
International Air Transport Association (IATA) Dangerous Goods Regulations.
International Maritime Dangerous Goods (IMDG) Code.
Workplace exposure standards for airborne contaminants.
Adopted biological exposure determinants, American Conference of Industrial Hygienists (ACGIH).
Globally Harmonised System of Classification and Labelling of Chemicals (7th revised edition).
Code of Practice: Managing Noise and Preventing Hearing Loss at Work.

Contact Person/Point

IMPORTANT ADVICE: Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, James Hardie, makes no representations as to the completeness or accuracy thereof. Information is supplied on the conditions that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will James Hardie or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

END OF SDS

© Copyright Chemical Safety International Pty Ltd

Copyright in the source code of the HTML, PDF, XML, XFO and any other electronic files rendered by an Infosafe system for Infosafe SDS displayed is the intellectual property of Chemical Safety International Pty Ltd.

Copyright in the layout, presentation and appearance of each Infosafe SDS displayed is the intellectual property of Chemical Safety International Pty Ltd.

The compilation of SDS's displayed is the intellectual property of Chemical Safety International Pty Ltd.

Copying of any SDS displayed is permitted for personal use only and otherwise is not permitted. In particular the SDS's displayed cannot be copied for the purpose of sale or licence or for inclusion as part of a collection of SDS without the express written consent of Chemical Safety International Pty Ltd.